# Setax

## JXVP-18 LPG VANE PUMP

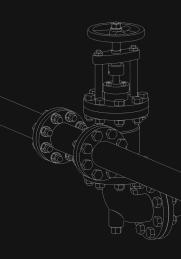


Single Mechanical Seal

Innovative Cam Design



# ABOUT US



# Setax

At Jetax®, we engineer high-performance fluid handling equipment designed to meet the **toughest industrial** and commercial challenges.

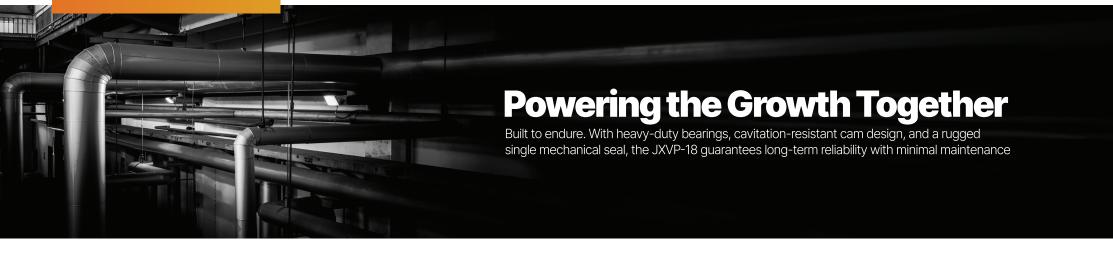
Specializing in LPG, ammonia  $(NH_3)$ , and auto-fuel transfer applications, our products combine cutting-edge innovation with rugged reliability to ensure efficiency, safety, and longevity in even the harshest operating environments.

### Our Commitment

Jetax® stands at the forefront of fluid transfer technology, where engineering excellence meets uncompromising reliability—our advanced JXVP-18 LPG Vane Pump exemplifies this commitment with its cavitation-resistant cam design, heavy-duty bearings, and exceptional temperature resilience (-32°C to 107°C), delivering consistent

high-pressure performance; designed for durability and simplicity, our pumps feature easy-maintenance components like single mechanical seals and standardized parts to maximize uptime and productivity; trusted by industry leaders worldwide.





The JXVP-18 represents the pinnacle of vane pump engineering, delivering unmatched efficiency and reliability in the transfer of LPG, ammonia (NH3), and auto-fuel across the most demanding industrial and commercial applications. Meticulously engineered for superior durability, this advanced pump system incorporates an innovative cam design that dramatically reduces cavitation, ensuring smooth, vibration-free operation even under continuous heavy loads.

Built to withstand the toughest conditions, the JXVP-18 features premium heavy-duty bearings and wear-resistant components that significantly extend service life, while its single mechanical seal design simplifies maintenance and reduces downtime. With an impressive maximum flow rate of 323 L/min and the ability to handle differential pressures up to 12 bar, this high-capacity pump maintains consistent, peak performance in critical operations such as bulk LPG transfer, cylinder filling stations, and high-volume fuel dispensing systems.

Engineered for extreme environments, its robust construction and specialized materials provide exceptional temperature resilience, operating flawlessly in conditions ranging from -32°C to 107°C.

### >>> Engineered for Durability and Efficiency



- Innovative Cam Design
  Minimizes cavitation for smoother operation.
- Extended Pump Life Heavy-duty bearings and advanced materials.
- High-Speed Compatibility Non-metallic pins for stable performance at elevated RPMs.

### Applications







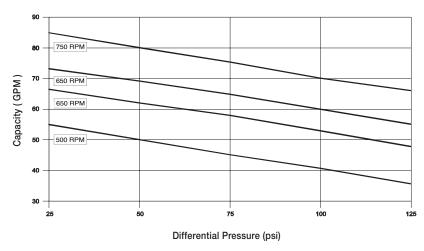
### >> Performance Data

Flow Rate (RPM)	Differential Pressure(Bar)	Flow Rate(L/min)	
800	3.4	323	
	6.9	287	
650	3.4	261	
	6.9	227	
500	3.4	189	
	6.9	155	

### **Fueling Progress with Every Turn**

Jetax® LPG vane pumps drive efficiency and reliability in fluid transfer, ensuring seamless operations for industries worldwide. Every rotation delivers precision, power, and performance

### >> Performance Curves & Notes



Inlet/Outlet	NPT 2"
Max Speed	800 RPM
Motor Power	7.5 kW
Temperature Range	-32°C to 107°C
Max Working Pressure	28.6 bar
Max.Differential Pressure	12 Bar
Internal Relief Valve	Yes

#### >> Installation & Maintenance

#### Guidelines:

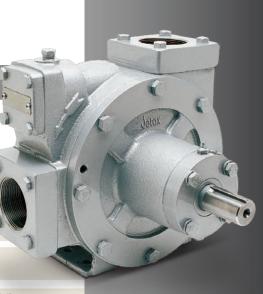
- → Ensure proper suction piping alignment.
- Use recommended seals and lubricants.
- → Regular inspection intervals (e.g., every 500 hours).

### Troubleshooting Tips:

- → Reduced flow? Check for suction blockages.
- → Seal leaks? Verify mechanical seal integrity.

### Xey Notes

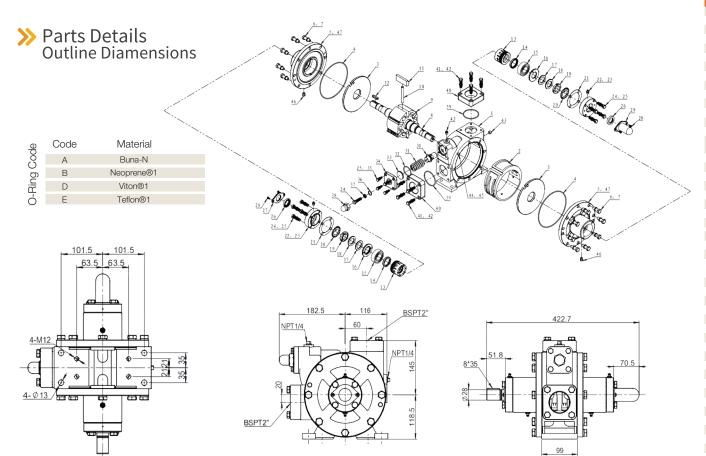
- → Performance based on vapor-equalized propane at 21°C.
- Avoid: Suction piping restrictions, lack of vapor return lines, or temperatures below 21°C to maintain efficiency.
- Ensure proper NPSH (Net Positive Suction Head) is maintained to prevent cavitation and ensure stable pump operation



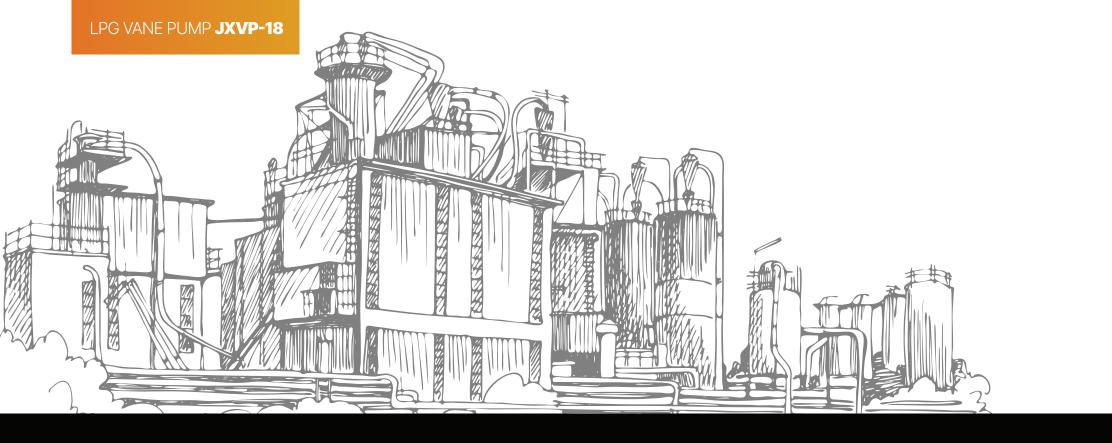


### **Precision-Powered Transfer**

Jetax® LPG vane pumps redefine fluid transfer—where cutting-edge engineering meets relentless reliability. Each revolution isn't just motion; it's measurable progress, delivering unmatched precision and power to keep global industries flowing without compromise.



Item	Description	Material	Quantity
1	Pump Body	ASTM A536	1
2	Bushing	ASTM A536	1
3	Side Base	Cr12	2
4	O ring OD184*3.5	Nbr	2
5	Pump Cover	ASTM A536	2
6	Hex Bolt M12*35	SS	16
7	Washer 12*3.1	SS	16
8	Main Shaft	2Cr13	1
9	Rotor	QT600	1
10	Push Rod	PEK	3
11	Vane	PEK	6
12	Flat Key A type 6*6*45	45#	1
13	Mechanical Seal		2
14	Oil Seal38*48*7	Nbr	2
15	Roller Bearing NU2206EM		2
16	Bearing Retainer	Steel	2
17	Gasket	Steel	2
18	Bearing AXK3047+2AS		2
19	Nut M30*1.5	304SS	2
20	Gasket 30*1.2	304SS	2
21	Cover Gasket	Tef	2
22	End Cover	ASTM A536	2
23	Grease Fitting M10*1	Brass	2
24	Hex Bolt M8*40	SS	9
25	Washer 8*2.1	SS	12
26	Oil Seal 28*42*7	Nbr	2
27	Shaft Protect Sleeve	POM	1
	Flange		
28	Screw M5*10	SS	4
29	Shaft Protection Sleeve	POM	1
30	Over Flow Valve Core	1Cr18Ni9	1
31	Over Flow Valve Spring	65Mn	1
32	Over Flow Spring Stop	ASTM A536	1
33	O ring 50*3.5	Nbr	1
34	Over Flow Valve Cover	ASTM A536	1
35	Hex Bolt M8*25	SS	4
36	O ring OD23*2.5	Nbr SS	1
37	Hex Nut M8		1
38 39	Cap Nut	Carbon Steel	2
40	O ring OD75*3.5	Nbr	2
41	Inlet/outlet Flange	ASTM A536	8
42	Hex Bolt M10*45	SS SS	8
. –	Washer M10*2.6		2
43 44	Hex Plug BSPT1/4"	SS	2
45	Cylindrical Pin 5*14	65Mn	1
46	Flat Key 12*8*80 Pressure relief Spout	45# Brass	2
46	Cylinder Pin 3*8	65Mn	2
71	Cymidel Fill 3 6	OJIVIII	4





**Setax**<sup>®</sup>